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# Strategy for Venturing into the Unknown with System Dynamics Approach: Case study of a diversified company

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System Dynamics approach can be used to enable business decisions. The paper presents a case study how a company under debt restructuring and at crossroads to decide its business areas can utilize system dynamics for business decisions. It elaborates the external environment like industry, market, competitors and the internal variables like business portfolio and margins. The objective is to place a schema to further develop a model of system dynamics to study this complex organization.

Keywords: System Dynamics, corporate restructuring, adoption criteria, customer value, shareholder value matrix

#### Introduction

We come across tough decisions in our life and business. In reality, we come across the Abilene paradox which states that on a course of action, a group collectively decides which is against the preference of the most or all individuals in the group. The leader of McNally Bharat, Mr.Singh sits in on a flight to Mumbai and is worried if his company may be in such a paradox.

There are two theories for everything and so is for diversification. McNally Bharat Engineering Co. Ltd.(MBE) born out of McNally Pittsburg from USA faced this challenge 20 years back. In the year 2000, MBE was concentrated in building coal handling plants and mining equipment in India. It had a good synergy between the factories which manufactured equipment and the projects which used these equipment. However, when the company started losing tenders in the projects business to competitors, the factories went dry, there was a decision to shut the project business and make factories self-sufficient. The then, head of projects expressed his divergent view and suggested diversification. The company gave him a chance. In 10 years the company forayed into Power Plants, Steel, Cement, Ports, Water and Infrastructure projects. From a share price of Rs. 30 it went uptoRs. 340. The head of projects became the Managing Director. It infused technology in Ash Handling, port cranes and

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equipment. It acquired two companies in Hungary and Germany. In 2010, the Managing Director retired and a new incumbent took lead.

However, there was a management shift in 2012 and a star stock soon fell. By 2016 the company was debt ridden and share price fell to Rs. 3(Figure 7: share price : source money control The company requested the old hand to overhaul the limping horse.

In 2016, the core industries Power, Coal, Steel etc. all were at the rock bottom. The Govt. was giving priority to infrastructure building in Highways than to the industrial sector. The company has a choice again, to foray into the infrastructure sector of Roads, Solar Power, Railways and Defence where the Government spending is directed or to stay in the core sector. (Annual report MBE 2016-17)

The leader has a two pronged question, one, how to come out of the debt trap of (Business Line, 2020)Rs. 3000 Cr. and second which way to go? Recently formed strategy cell has proposed a system dynamics approach to the Managing Director. While on the way to Mumbai for a bankers meet, Mr. Singh reads the proposal and is introspected how useful a new method would serve in this crisis and will people understand it.

System Dynamics was introduced by JW Forrester in 1950's with his works Industrial Dynamics(Vijay2, 2001). It was used by General Electrics, US Navy and NASA, however, it is still not there in mainstream industry application. (McKinsey, 1995)

## The Industry

There has been a slow down in the sectors MBE works. No new steel plant, power plants, cement plants and very few projects have come in the core sectors where MBE works. This has challenged the organization to foray into new sectors. Moreover, with the weak financials, competitors have influenced clients to put conditions in tenders where MBE is disqualified on financial grounds. This has lead to MBE loosing tenders in the core sectors to competitors.

The Process Business Uniti.e mineral processing sector is heavily dependent on one customer. The reason is a lack of projects in other minerals like Aluminium, Copper etc. Here the customers are Vedanta, Aditya Birla, NALCO, Hindustan Copper and the iron ore mine owners. The active client is now Vedanta and in particular Hindustan Zinc. This has lead MBE to venture abroad get projects in Iran, Oman, Turkey and Morroco. This sector gets a business of INR 500- INR 800 Cr. per year. A adjacent technology area where MBE has entered is the

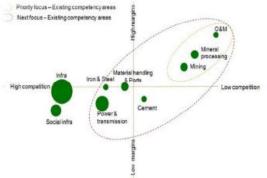


Figure 1: Competition V/s Margin

paste fill for mines. This is a market of around USD 45 Billion worldwide.

#### Market Overview:

With the government spending directed in Roads, Highways and infrastructure segments, MBE has formed strategic alliances with Turkish, Maltese and Polish

partners. In these sectors too there are hurdles of financial criteria and risks pertaining to lack of experience.

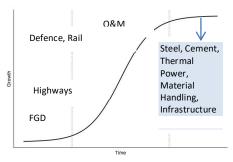
Despite the above weaknesses, MBE has forayed into a 100MW solar power project and successfully commissioned the same. With this MBE has entered the renewable energy sector. With the mining sector on a slowdown, the requirement for mining products in MBEs product range has declined. MBE has introduced a new product Bailey Bridge widely used in the Defence sector.

The Govt. intends to privatize the railway and defense sector and this had provided an opportunity to MBE. A new product line in undercarriage frames for loco and shell manufacturing for locomotives is under development by MBE. In the defence sector, MBE is penetrating the Maintenance and Repair works for Army.

For environmental issues all power plants are now required to install Flue Gas Desulpherizing plants (FGD). This wave came in 2015 and still going. However, due to the financial weakness, MBE could not bag projects. This sector is ideal for MBE. It provides the same strengths MBE has in Process and material handling sectors where MBE provides the EPC solutions and manufactures key components at its works. In a FGD plant 75% of equipment are in MBE's product range. This is a sector MBE shall be active in the coming future, but unfortunately has missed the first wave.

The global EPC market is estimated to be USD 1.67 Trillion (INR 117 Trillion) by 2020 and growing at CAGR 4.5%. Of this Asia Pacific accounts for 42% MENA 43% and EU 15%. The EPC market in India is estimated to be INR 20-25 Trillion by 2020. (EPCMArket) (EPCIndia).

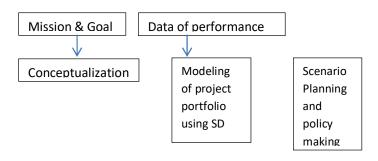
If we look at the core sectors they are in the mature phase and the emerging technologies for Solar and FGD. Below is the S-curve for the sectors:

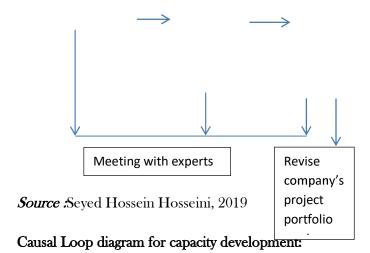


As we can observe, the emerging industries need to be tapped. The defence and rail are an old sector but only recent have these been opened to private players and opportune moment for MBE. This will be in between a nascent and growth industry with new regulations. As an industry though it is mature, the new regulations are disrupting it.

Figure 2: S-Curve

The System Dynamics Application: The project portfolio can be managed with system dynamics. (Seyed Hossein Hosseini, 2019)proposesa research method for scenario planning:





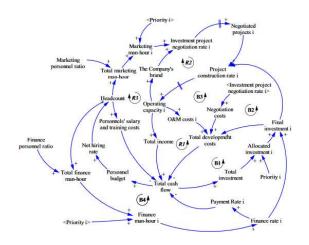


Figure 3: Source: SeyedHosseinHosseini, 2019

We keep priority as i=1,2,3,4 and high margins (>25%), Moderately High Margin (15%-25%), Medium Margin (7%-15%) and Low margin <7%. This provides a system dynamics approach to analyze the market. We adapt it to develop our market space.

### Competitors: Uncut Stones

A list of players against whom MBE competes is listed in Exhibit 4. MBE has two type of competitors. Cat1: They have their own technology (majorly foreign players) who outsource the construction Eg. FLSmidth,

Tenova. Cat2: Construction companies who tie up with technology providers. Eg.L&T.We can use the Customer Value Share Value Matrix (CV-SHV) (Srivastava, 1998) to capture the competitive advantage of MBE.

	Product	Supply Chain	Customer
	Innovation		Management
Enhance Cash flow	MBE is the only EPC contractor who has its own Technology - Brought in strategic partners at appropriate time	MBE has its own equipment manufacturing facility for the Process Plant	Margins via Customer Satisfaction.
Accelerate Cash	Capability to scale up	Fastest Executed	Provide skilled
Flow	and undertake large scale projects	Benchmark Projects at Vedanta	manpower during shutdowns
Reduce Risk	Standardized equipment	Control over Manufacturing of critical long delivery items	Customer Retention by providing
Invest in Long Term Value	Operation and maintenance, Spare parts	Key Account Managers	

Figure 4: MBE CV-SHV

#### The Balance:

Both top line and bottom line are important and for a sustainable growth, we need to have a balance between both. We need to see that there is increase in cashflow along with growth, this indicates that there has been value addition in the business. In the CV SHV

matrix, the enhance cash flow and accelerate cashflows have a common element i.e. skilled manpower. In the later it is explicitly mentioned in the Customer Management and in the former it is

implicit in the first. The increase in margins come in 2 major areas, one is in executing projects faster and second by improving designs and adding value. In both cases the human capital is most critical. Hence along with increase in cashflow the employee satisfaction index needs to be introduced. We can calculate this through surveys and feedback. The retained earnings clearly indicate this increase in cash flow. These act as shock absorber for risks. In EPC business, along with innovative design and engineering, profits come by taking risks and challenges. The

retained earnings enables managing the risk appetite of the business. The reduction in client's risk is done by an absorption of this risk skilfully by the contractor. This is possible though skilled project management capabilities of the EPC contractor. The increased cashflow enables this flexibility and ability to manage the customer risk.

## The System Dynamics Approach:

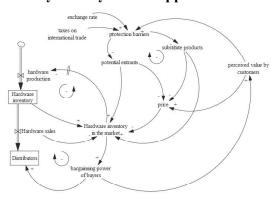


Figure 5: Source: Fernando Jose's Identify competitive movements

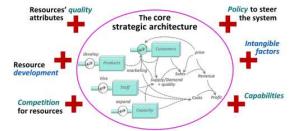
As we can see from the above MBE operates in a very complex business model and to take a decision(s) has to consider multiple factors. According to Kim Warren (Warren, Improving strategic managemnt fundamental principles of system dynamics<sup>†</sup>, 2005) the system dynamics approach can capture the complexity in such business decisions.

#### (Warren, System Dynamics)

The figure shows how system dynamics encapsulates the complexities which arise due to interdependencies and external

factors. In the work(Wang) on how R&D portfolio can be managed it is shown that system dynamics is an useful aid, and with a diversified company like MBE, the handling of multiple

sectors, technologies and innovations, this could be one of appropriate methods. Furthermore, MBE deals with complex projects, &(Fordb, 2000) shows that system dynamics can facilitate handling of strategic issues in complex projects. (Burcu Tan, 2010) studies the system dynamics model of risky projects with decision trees. Such a Figure 6: Source: KimWarren System Dynamics method could be extremely helpful for the



present case of MBE. (Anreas Kremper, 2004) has guided this paper in how a roadmap for corporate restructuring can be helpful and future areas of work in system dynamics. Bowman and Singh's findings show that corporate restructuring is driven by process complexity. (Singh, 2007)

# **Modelling & Simulation**

In this study we aim to focus on corporate restructuring to affect both assets and liabilities of the company along with creating value. The restructuring may be classified into Sell-offs, Spin-offs or split-offs and liquidation(Anreas Kremper, 2004). A similar concept may be applied to product, lines or sectors in which MBE is operating and wants to enter.

We can do this with a simplified discounted cashflow model to identify corporate value. To select variables, we will narrow down the complexity of the model by reducing decision conditions. We consider the raw material costs, market size & market share as important factors to drive earnings. The model development is beyond the scope of the article, but we elaborate the method for such a model. The model will allow the option to observe scenarios before and after restructuring. This will elucidate the change in variables after restructuring. For sensitivity analysis, the variation in market share will be allowed. This will allow the management to decide which areas to pursue and which to leave.

### Conclusion

The article tries to present the complexity of a project-based company and how system dynamics can be a tool to make informed decisions. It elaborates why the method is critical to a complex organization and how it can help manage project portfolios, R&D initiatives and corporate restructuring. A holistic approach can therefore be developed.

Further work can be done to to study the choice of risky projects to determine an optimal portfolio. It is interesting to note that human factors have not been studied by the paper and that is another scope of research with this company.

# **Exhibit 1: History of MBE -** Goodwill Hunting

"We shall be a growth-oriented global organization, delighting our stakeholders through innovation and excellence in all our activities." (Vision Statement MBE)

McNally Bharat Engineering Co.Ltd.has its humble origins in 1961 at Kumardhubi (Jharkhand) by a joint venture between McNally Pittsburg USA and Bird & Co. UK. The first cross country conveyor belt 800TPH was built in 1968. In 1970, the flouspar beneficiation technology was indigenized by MBE and First Carbon paste plant was commissioned. In 1972 the company was completely indiginzed and rechristened McNally Bharat Engg. Co. Ltd. From 1972-1998 MBE became a well recognized in the coal mining sector with many installations of conveyors, Bucket Wheel Excavators, Spreaders, Rapid Loading Systems, Wagon Tippler installation. It absorbed the Vibrating Grizzly Technology from AUMA, acquired Sayaji Engineering, EWB Hungary for pneumatic conveying technology, KHDHumbolt for beneficiation technology.

MBE has a diversified portfolio of projects executed in Material Handling, Ports, Steel, Cement, Mineral Beneficiation, Aluminium, Zinc, Copper, Balance of Plant in Power sector, Water treatment projects, Roads and Infrastructure. With more than 3000+ employees and multidisciplinary engineers, MBE brings in one-stop EPC (Engineering, Procurement and Construction) Capabilities. It has completed more than 350 projects in India and abroad. This was possible by a through a series of collaborations and technical tie-ups with world class technology providers. Some of its associates include SOLIOS in France, Poltegor and Famac in Poland, TPE in Russia, DMT in Germany, Siemens Vai in France, KCI Cranes in Finland, CODCO and MCC in China, GRD Minproc in Australia, GeaMesso in Swiss, UralmashEngg. in Russia, MekhanobrChormet (Ukraine) etc. MBE rose to become a 2000 Cr. Company from 1998-2010. However since 2010, it tripped down to a debt ridden company and presently in a financial trap (Exhibit 2). Since 2016 the revival and restructuring of the organization is underway. This is being done by introducing a strategic investor and closing all loss making old projects. There were 200 old projects of which 140 have been closed and 60 nos expected to be completed in next 9 months. With closing of old loss projects, now MBE can strategically place itself in a niche position in EPC sector

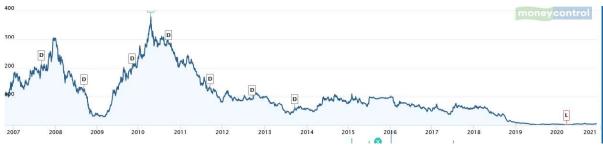


Figure 7: share price: source money control

## **Exhibit 2: MBE Financials (2020)**

Standalone Profit & Loss account					Rs.									In Crs
														FY 06
	FY 19-20	FY 18-19	FY 17-18	FY-16-17	FY 15-16	FY 14-15	FY 13-14	FY 12-13	FY11-12	FY 10-11	FY 09-10	FY 08-09	FY 07-08	0
INCOME														
Revenue From Operations [Net]	567.6	1,515.85	1,430.05	1,904.63	2,413.35	2,165.73	2,131.96	2,170.09	2,073.94	1,754.14	1,486.15	972.86	549.35	504.14
Other Operating Revenues		2.51	2.54	16.89	3.68	4.38	11.82	13.16	5.27	3.73	0	0	0	(
Total Operating Revenues	567.6	1,518.37	1,432.59	1,921.52	2,417.02	2,170.11	2,143.78	2,183.25	2,079.20	1,757.87	1,486.15	972.86	549.35	504.14
EXPENSES														
Cost Of Materials Consumed	214.71	1,105.61	849.49	1,484.10	861.89	900.99	950.53	1,124.40	1,063.10	919.08	904.57	613.62	300.73	320.41
Purchase Of Stock-In Trade					554.55	210.94	0	0	0	0	0	0	2.61	0
Operating And Direct Expenses					618.66	599.38	566.86	513.67	529.22	423.79	275.86	167.2	97.11	93.79
Employee Benefit Expenses	71.31	96.57	97.97	93.44	112.96	136.57	158.47	161.54	143.98	0	0	0	2.73	-9.97
Finance Costs	81.07	367.04	502.36	392.07	317.47	225.19	151.24	100.03	62.81	121.16	73.17	43.68	35.14	23.59
Provsions and Contingencies					-14	-61	/5	U	0	35.22	29.02	29.57	8.65	9.37
Depreciation And Amortisation Expenses	10.05	10.59	14.62	25.33	22.49	29.12	19.1	13.58	10.53	8.32	4.96	2.41	2.25	1.72
										0	1.09	0	0	0
Other Expenses	622.82	650.29	686.57	792.36	276.07	255.02	301.68	220.71	203.08	191.03	140.65	86.65	66.82	46.81
Total Expenses					2,750.10	2,296.22	2,222.88	2,133.93	2,012.72	1,698.59	1,429.31	943.13	516.05	485.73
Profit/Loss Before Exceptional, ExtraOrdinary Items And Tax	-351.29	-344.69	-216.05	-473.71	-303.77	-114.22	-67.36	56.62	78.54	73.67	53.24	28.3	32.3	19.8
Profit/Loss Before Tax					-303.77	-114.22	-67.36	56.62	78.54	73.67	53.24	28.3	32.3	19.8
Total Tax Expenses	-		-133.93	-491.25	0	0	5.12	17.99	12.89	25.75	18.55	17.25	9.9	2.58
Profit/Loss After Tax And Before ExtraOrdinary Items					-303.77	-114.22	-72,49	38.63	65.65	47.92	34.69	11.05	22.4	17.22
•										0	0	0	-0.08	0.29
										0	0	23.07	0	0
Profit/Loss From Continuing Operations	-380.88	-466	-425.45	-58.28	-303.77	-114.22	-72.49	38.63	65.65	47.92	34.69	34.12	22.32	17.5
Profit/Loss For The Period	-380.88	-166	-125.15	-58.28	-303.77	-114.22	-72.49	38.63	65.65	47.92	34.69	34.12	22.32	17.5

**Exhibit 3: New Areas of business:** 

#	Areas	Expected Projects Size p.a	Contribution Margin	Risk level
	New Areas			
1	Engineering Services and Project management	50-100	25%-45%	
2	FGD & Environmental	500-1000	10%-12%	
3	Healthcare	200-500	10%-15%	
#	Areas	Expected Projects Size p.a	Contribution Margin	Risk level
4	Food & Rural Development	100-200	10%-15%	
5	Defense	200-1000	15%-35%	
6	Railways	1000-1500	7%-12%	
	Traditional			
7	Infrastructure	500-700	6%-8%	

8	Material Handling	200-500	7%-10%	
9	Mineral Beneficiation	500-1000	10%-15%	
10	Power: Conv. & Renewable	1000-2000	7%-10%	
11	Substation	100-200	10%-12%	
12	Water	500-600	5%-7.5%	
13	Ports, Steel , Cement	200-500	7%-10%	

# **Exhibit4**: EPC Competition:

Segment	Major Domestic Players	Major Foreign Players	Insight		
Process Plant	L&T	- Cat 1 Tenova, Metso, FLSmidth	High margin but low volume projects		
Power EPC General Power EPC	BHEL, L&T,Tata, BGR, Gammon, Gayatri, Shriram EPC.	Doosan, ThyssenKrupp, Alstom, Mitsubishi, Toshiba ,Ansaldo STS, Babcock & Wilcox, Dongfang Harbin KEPCO.	Market segmented into niche areas BTG and BoP; Global players entered the market in JV with Indian players to enhance their equipment business.		
Ash Handling	L&T, MBK, Indure	competitor	nology and literally the only		
Coal Handling	L&T, Samanta, BTL, Bevcon				
Water (Power Plant)	L&T, Ion Ex, Many local players	Vatech, GE	The technology is not very difficult to adopt. Next Gen Smart Cities are where competitors have entered		
Special Mining Equipment	L&T	ThyssenKrup, Tenova, FLSmidth			
Segment	Major Domestic Players – Cat2	Major Foreign Players - Cat 1	Insights		
Port Handling	L&T	Tenova, Korean, Chinese	Very few orders in this sector		
Steel Plant – Sinter, By Product, Water	L&T, BEC, Sriram EPC	Primetals, Danieli, SMS	Industry on a low at present		
Infrastructure / General Contracting	L&T, HCC, IVRCL, Patel , Simplex, Gayatri, Era Infra SadbhavEngg., Nagarjuna,	IsoluxCorsan, ITD, IJM Leighton, ACS ,Vinci	Many players due to govt. initiative		
Building construction — Residential and Commercial Segments	L&T, Sapoorji, Ahluwalia, BL Kashyap, Shirke, BE Billimoria, BSEL, CCCL, Makintosh, Man, Supreme, Unity, Vascon	Arabian Leighton, Samsung Engineering	Local Contractors dom		

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Figure 1: Competition V/s Margin

Figure 2: S-Curve: Stages of sectors in competition

Figure 3: Source: Project portfolio Management with system dynamics. (Seyed Hossein Hosseini, 2019)

Figure 4: Customer Value-Shareholder Value Matrix (CV-SHV)

Figure 5: Source : Fernando Jose's Identify competitive movements

Figure 6: Source: KimWarren System Dynamics

Figure 7: Source: www.moneycontrol.com, mbe historical stock price trend